

aluminium
**BIFOLDING
DOORS**



**PRIME
ALUMINIUM**

BF73 BIFOLDING DOORS

Aluminium bifolding doors create a visually stunning addition to your home and can add huge value.

Class-leading design features set the BF73 Bifolding Door aside from the competition. Thermal performance and slim profile sections to minimise the visible framework and maximise the glass area, is key to their design.

Engineering grade hardware, allows for silky smooth opening and closing operation, without having to pay a premium price.

What's more, all our doors come with a **10-year manufacturers' guarantee** for your complete peace of mind.

Why choose Aluminium?

Aluminium is extremely durable and more **hard-wearing** than other materials. You'll be able to enjoy your aluminium doors for not only years but decades to come as they're incredibly resistant to the elements.

It is also an incredibly strong material, therefore providing a **high level of security**.

Aluminium doors are among the best-insulated on the market, thanks to advanced **thermal break technology**, which prevents cold transfer.

They require **very little maintenance** to ensure optimal performance and to keep them looking good as new.



Whether it's a single door, French door or bifold door or window, they can all be fabricated from the same BF73 system. It's so **versatile** that it can cater for projects that call for shaped frames, fixed frames, sidelights, astragal bars, blinds in glass and can even be used as an entrance door with optional panel inserts.

All our BF73 products can be finished in several glazing options to create a style to suit any property. Single doors, French doors, bifold doors or windows, or shaped and fixed frames glazing options:

- Double glazed
- Triple glazed
- Integral blinds
- Heritage look astragal bars



10
YEAR
GUARANTEE

PAS24
COMPLIANT

ULTRA
SLIM
SIGHTLINES



Fly
Screens

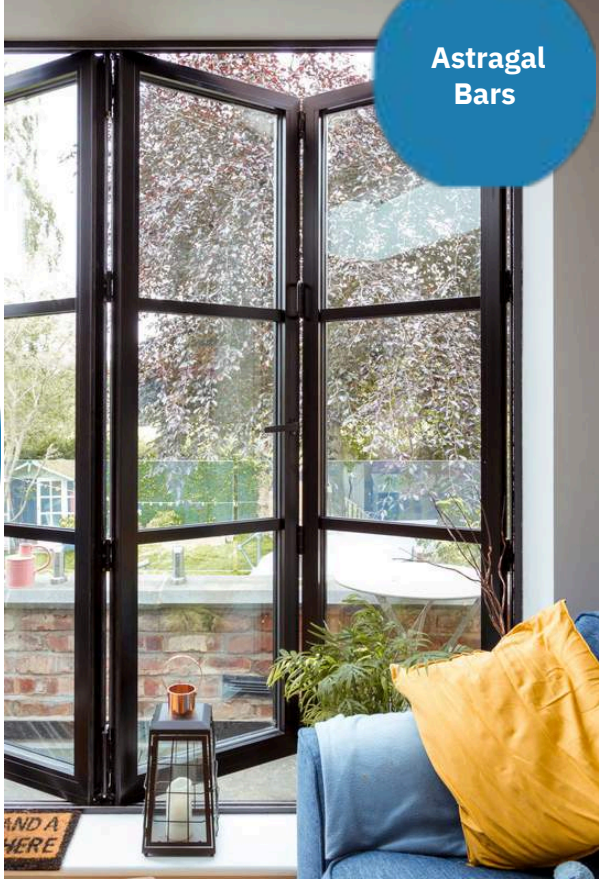
Single
Doors



Bifold
Window



Sliding
Doors



Astragal
Bars



AluLock is the **ultimate security kit** that combines a euro profile cylinder as standard, with the option to upgrade to the Ultion 3-star barrel, with the Brisant Sweet Handle and an **exclusively** designed Duplex Double Hook Lock.

Ultion Stays Locked

The **Ultion 3-star barrel** provides double the sacrificial protection, made from materials 25% denser than iron and with twice the number of pins than the average lock (including an antipick pin) and 20-point drill protection as standard. If attacked, the barrel enters

'**lockdown mode**', meaning the lock is practically impenetrable without heavy and noisy power tools.

Brisant are so confident of this that they will pay **£2000** direct to the homeowner should a burglary take place within 10 years from the point of installation and entry was achieved by snapping an Ultion lock.



BRING THE ULTION
TECHNOLOGY
TO LIFE>



The Sweet Handle

The impressively **curved Sweet Handle** has multiple coatings of brass and nickel to ensure robust performance against the elements. Brisant also offers a 10-year direct to homeowner **anti-corrosion** guarantee for peace of mind.

The sleek curved design is not only pleasing to the eye but is an impressive **security** feature, stopping gripping tools designed to snap off handles during break ins. Available in a range of colours including; black, white, grey, chrome and stainless steel. Gold and rose gold also available.



Duplex Double Hook Lock

The **Duplex Double Hook Lock** has been designed by UK-based Ingenious' highly experienced and dynamic design team, providing a 6-point locking system instead of 3-hook, for additional **security**. It comes with a dual follower to allow twin spindle function, which prevents unauthorised entry when the lock is in a latched position.



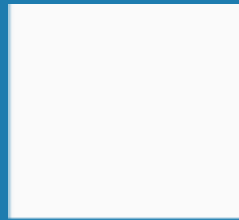
10
YEAR
GUARANTEE

PAS24
COMPLIANT

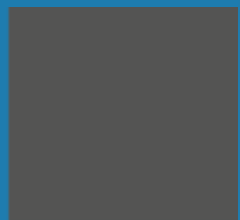
ULTRA
SLIM
SIGHTLINES

Colours

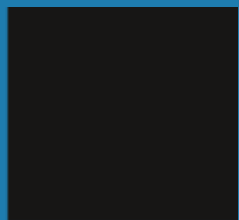
Our doors are available in three standard colours, plus two dual colour options. For projects requiring bespoke coloured doors, any RAL colour can be available upon request.



White
RAL9016



Anthracite
Grey RAL7016



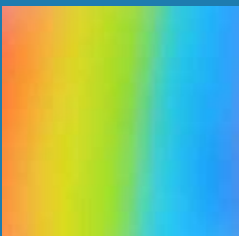
Black
RAL9005



Grey Out/
White In



Black Out/
White In



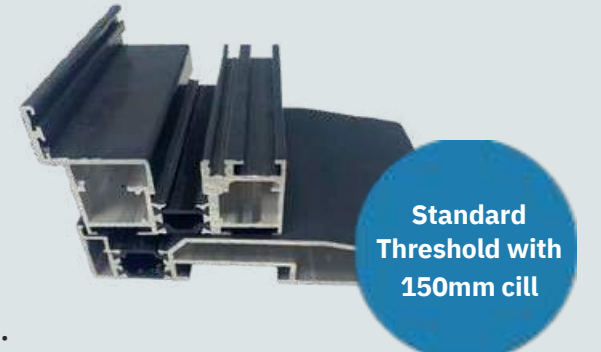
Bespoke RAL
colour

Cills and Thresholds

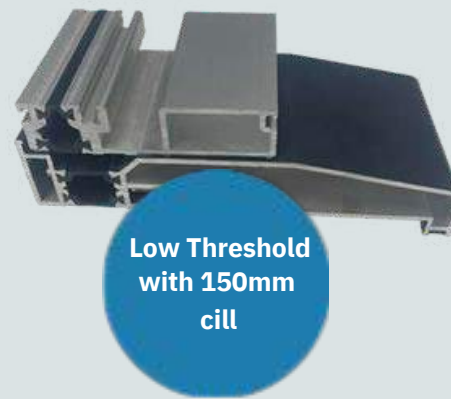
Aluminium cills with pre-drilled screw ports and plastic, push-in **colour matched end caps**, available in our standard stock colours. Cill sizes are **90mm, 150mm, 190mm and 230mm**.

Standard Threshold

Our **Standard Threshold (55mm)** or weathered threshold provides the utmost protection whilst still looking sleek. The standard threshold acts as a full weather break, keeping your home dry and warm regardless of outside elements. Hence, for external bifolding doors, the standard 55mm is recommended.



Standard
Threshold with
150mm cill



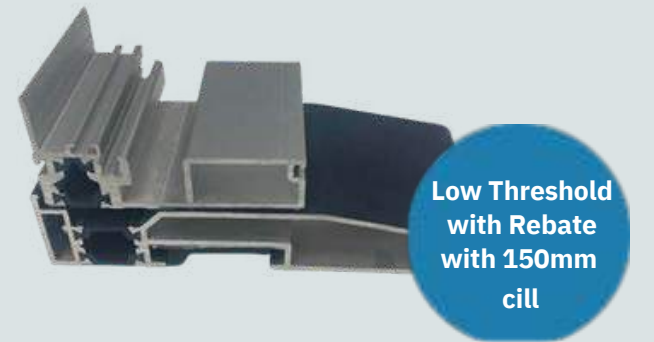
Low Threshold
with 150mm
cill

Low Threshold

Our **Low Threshold (20mm)** doesn't offer as much weather protection but creates a seamless look. Lower thresholds are less of a trip hazard than higher ones so are more suited for those with mobility issues or small children. While the design may be more striking, we don't recommend this for external bifolds unless in sheltered areas.

Low Threshold with Rebate

A **20mm rebate** can be attached to our low threshold, making it only slightly higher at 40mm. The lip of the rebate gives extra weather protection against the elements.



Low Threshold
with Rebate
with 150mm
cill

Low Threshold with Ramps

When a threshold can't be sunk below floor level and accessibility is required, a **ramp** can be added either side of the low threshold.

This is an optional extra on the low threshold.



Thermal Efficiency

The BF73 system can achieve **part L compliant** U-values as low as 1.4 W/m²K, DER Rating B, when combined with highly energy efficient glass.

Weather Resistance

Excellent weather sealing is achieved using specially designed **perimeter seals**, with the option of **weather piles** for lower thresholds. Weather-tightness tested to British standards.

Low Maintenance

Our **low-maintenance** aluminium doors are strong, durable and highly **corrosion-resistant**. Unlike timber, they don't need painting or staining to keep them **weather-proof**, and they won't rust or corrode. They will also never rot, peel or flake.

Maximum Vision

The Alunet BF73 Door System gives one of the **largest sash sizes** available, with up to 1200mm width and 3000mm height per pane. Paired with **super slim sightlines** of just 1207mm, you'll get the best uninterrupted views.

Floating Corner Post

The **floating corner post** option enables right-angled BF73 bifolding doors, including the return, to open out fully, with the option of a fixed corner, for the ultimate wow factor!
(Structural support needs to be in place.)



CREATE YOUR PERFECT BIFOLD

Door leaf configuration

BF73 doors are available in up to 7 leaves each way (14 total). The leaves are able to open either from the left or right of the opening, either opening towards the inside of the property or to the outside – the choice is yours.



Technical details at a glance:

- Market-leading maximum sash size of 1200mm x 3000mm.
- Maximum vision – minimal sight lines of only 120mm
- Maximum security – PAS 24 compliant.
- Maximum insulation value – Part L compliant U-value as low as 1.4 W/m²K.
- Maximum weather proofing – tested to BS6375 Part 1 : 2009.
- Single or dual colour. Factory powder coated to marine quality as per Qualicoat regulations.
- 120kg per door leaf providing for the openings.
- Engineering grade running rollers for a smooth and silky opening and closing operation.
- Trickle vents can be added.

Open out configurations

			TOTAL No OF PANELS
1LO outside	2LO outside	1L1RO outside	1 + 2 + 3
4LO outside	3L1RO outside	2L2RO outside	4
5LO outside	4L1RO outside	3L2RO outside	5
6LO outside	5L1RO outside	4L2RO outside	6
7LO outside	6L1RO outside	5L2RO outside	7
7L1RO outside	6L2RO outside	5L3RO outside	8
7L2RO outside	5L4RO outside	6L3RO outside	9
7L3RO outside	6L4RO outside	5L5RO outside	10
7L4RO outside	6L5RO outside	5L6RO outside	11
7L5RO outside	6L6RO outside	5L7RO outside	12
7L6RO outside	6L7RO outside	5L8RO outside	13
7L7RO outside	6L8RO outside	5L9RO outside	14



aluminium
**BIFOLDING
DOORS**



Tel 0113 403 2609
Mob: 07865 354 783
Email: info@primealuminium.co.uk
www.primealuminium.co.uk

