

QUALITY

WINDOWS & DOORS

BIFOLD DOORS | SLIDING DOORS | WINDOWS | ROOF WINDOWS | ENTRANCE DOORS





Quality Home Improvement Products

A collection of expertly handcrafted aluminium & uPVC products designed for optimum performance, enhanced security and sleek aesthetics. British made in our Yorkshire factories, with delivery across the UK.

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ALUMINIUM BIFOLD DOORS

MAIN FEATURES

- Super-slim sightlines
- Tried & trusted market-leading bifold system
- U-values from 1.4 U/m²K & DER Rating B (depending on glass specification)
- Pre-gasketed clip-in bead for speedy installs

A bifold door is a great way to open up space in any property. Consisting of your chosen amount of glass panes, a bifold door neatly folds back to bring the outdoors in.

Aluminium bifold doors are manufactured to order specification. Leadtimes fluctuate throughout the year, and vary per product type so please check prior to order to confirm if required on a tight timescale.



SPECIFICATION OPTIONS

- Open In / Open Out
- Thresholds: Standard (55mm) / Low (20mm) / Low w/Rebate (40mm) / Integrated Cill
- Handle Colours: Black / Grey / White / Chrome / Steel
- Add on profile (recommended with Trickle Vents) : 20mm / 38mm.
- Cills: None / 90mm (stub) / 150mm (most common) / 190mm / 230mm

COLOUR OPTIONS



White
RAL 9016



Grey
RAL 7016



Black
RAL 9005



Grey Out/
White In



Black Out/
White In

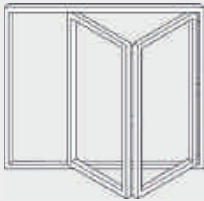


Bespoke
RAL colour

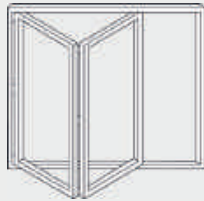
Please note
non-standard
colour requests
increase leadtime

2 PANE

Widths *min 1200mm, max 2400mm*
Heights *min 1500mm, max 2400mm*



2-0-2
Open Out



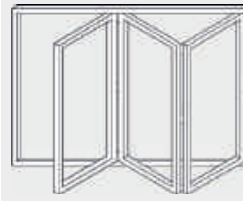
2-2-0
Open Out

NB: 2 pane bifolds have no traffic door, and no external handles for access.

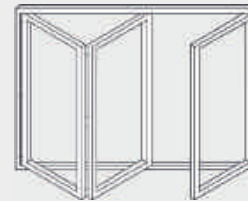
Also available in Open-In configurations.

3 PANE

Widths *min 1800mm, max 3600mm*
Heights *min 1500mm, max 2400mm*



3-0-3
Open Out

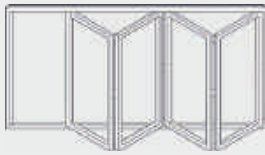


3-2-1
Open Out

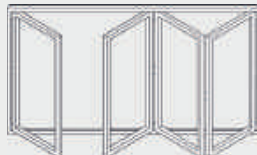
Also available in 3-1-2, 3-3-0, and Open-In configurations.

4 PANE

Widths *min 2000mm, max 4800mm*
Heights *min 1500mm, max 2400mm*



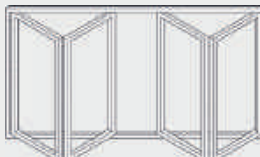
4-0-4
Open Out



4-1-3
Open Out

Also available in 4-4-0, and Open-In configurations.

NB: 440,422, 404 opening configurations have no traffic door, and no external handles.



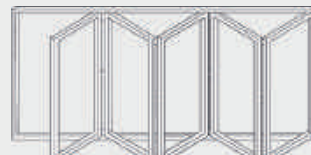
4-2-2
Open Out



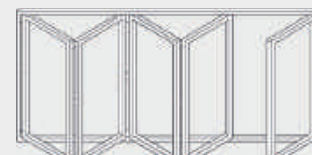
4-3-1
Open Out

5 PANE

Widths *min 3000mm, max 6000mm*
Heights *min 1500mm, max 2400mm*

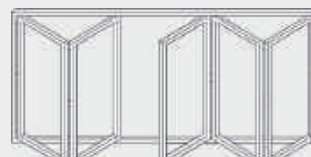


5-0-5
Open Out

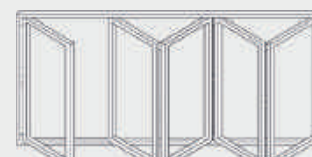


5-4-1
Open Out

Also in 5-5-0, 5-3-2, and Open-In options.



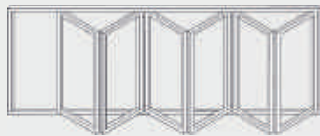
5-2-3
Open Out



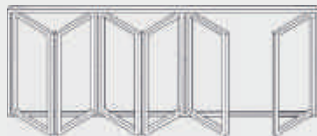
5-1-4
Open Out

6 PANE

Widths *min 3600mm, max 7200mm*
Heights *min 1500mm, max 2400mm*



6-0-6
Open Out



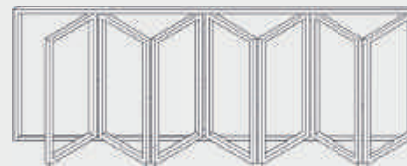
6-5-1
Open Out

Also available in 4-2-2, 4-3-1, 4-4-0, and Open-In configurations.

NB: 606 & 660 opening configurations have no traffic door, and no external handles.

7 PANE

Widths *min 4200mm, max 8400mm*
Heights *min 1500mm, max 2400mm*



7-0-7
Open Out

Also available in 7-7-0, 7-1-6, 7-6-1, 7-2-5, 7-5-2, 7-3-4, 7-4-3, and Open-In configurations.

Aluminium bifold doors can be manufactured with up to 7 panes each way (14 in total). These are just a few examples of the most popular configuration options available.

Our bifold doors are also available in more configurations up to 7 panes each way (14 in total). To explore the full range of options, get in touch with our team of experts!



GOOD TO KNOW...

- Illustrations for doors and windows are always viewed from the outside.
- Sizes ordered are manufactured sizes, so need to have clearance pre-deducted. 10mm off the height and width is usually sufficient but please see our help and guides for advice on measuring your openings.

HARDWARE OPTIONS

Our bifold doors are designed to be durable, safe and stylish. The handle design has been chosen due to its impressive durability performance, carrying multiple coatings of brass and nickel to ensure robust performance against the elements.

The handles are available in a variety of colours, including:
Anthracite Grey, White, Gold, Chrome, Black, Steel & Rose Gold.



Our ultimate security kit combines a 3-star barrel as standard, combined with the Brisant Sweet Handle and an exclusively designed Duplex Double Hook Lock, to ensure your home stays well protected.



ASTRAGAL BARS

To get the heritage look for your aluminium bifold doors, astragal bars can be installed with them to truly create your very own heritage style.



TRANSOMS

To create a bold statement, transoms offer the ability to transform the French doors and give the opportunity to insert solid panels for added functionality.



BIFOLDING WINDOWS

Our smooth operating bifolds are also available as bifold windows! Enjoy smooth opening of your windows, opening up your space and flooding your home with light and ample fresh air.



INTEGRAL BLINDS

Integral blinds can be incorporated between the double-glazed units, meaning they won't get damaged and will never need dusting. Choose from a range of colours, and Venetian or pleated blind.

GLAZING OPTIONS

We offer a wide variety of glazing options with our bifolds. Each varies in benefits, with the most popular options listed below. Ratings given below are based on glass U-values.

Low E Double Glazing

Double glazing with toughened clear Low-Emissivity filled with argon gas with a U-value of 1.2 W/m²K.

Ultra-Low E Double Glazing

This is a great alternative to triple glazing, which can make doors heavy to use due to the extra weight, while achieving the same low U-value.

Triple Glazing

Our triple glazed units offer optimum protection and thermal efficiency benefits, achieving a U-value of 1.1 W/m²K. This glazing also offers enhanced security and comfort, as the third pane of glass acts as an additional barrier against external noise and unwanted intruders.

Laminated Glass

When upgraded to 6.8mm laminated glass, the doors better withstand blunt force trauma. Laminated glass includes an interlayer that enhances the security and satisfies new Part Q build requirements.

Integral Blinds

We also offer integral blinds with our bifold doors. The blinds are fitted between the panes of glass, requiring minimal maintenance and easy operation using a simple magnetic slider.

SPEEDIER INSTALLS WITH PRE-GASKETED CLIP-IN BEAD

- Enjoy faster installation with the simple click-in design, saving lots of time!
- Easy-to-use and remove, preventing damage when removing glass
- Provides slimmer sightlines and enhanced aesthetics
- Pre-gasketed to save time on installations



ALUMINIUM FRENCH DOORS

MAIN FEATURES

- Super-slim sightlines
- Manufactured using the same components of the bifold system
- U-values from 1.4 U/m²K & DER Rating B (depending on glass specification)

A French door is a set of two glass doors that join together to open out, or in. Ideal for opening onto a garden, patio or balcony.

Aluminium French doors are manufactured to order specification. Leadtimes fluctuate throughout the year, and vary per product type so please check prior to order to confirm if required on a tight timescale.



SPECIFICATION OPTIONS

- Open In / Open Out
- Thresholds: Standard (55mm) / Low (20mm) / Low w/Rebate (40mm) / Integrated Cill
- Handle Colours: Black / Grey / White / Chrome / Steel
- Add on profile (recommended with Trickle Vents) : 20mm / 38mm.
- Cills: None / 90mm (stub) / 150mm (most common) / 190mm / 230mm
- New optional handles on both door leaves - please specify upon order

COLOUR OPTIONS



White
RAL 9016



Grey
RAL 7016



Black
RAL 9005



Grey Out/
White In



Black Out/
White In



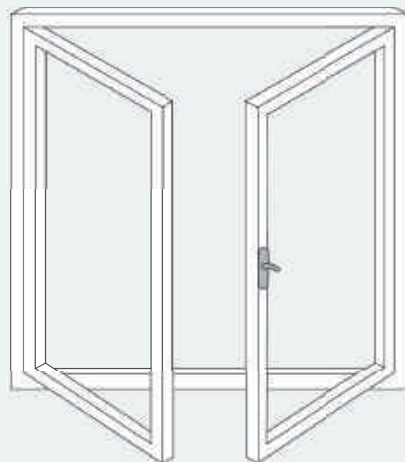
Bespoke
RAL colour

Please note
non-standard
colour requests
increase leadtime

CONFIGURATIONS

Widths *min 1200mm, max 2400mm*
Heights *min 1500mm, max 3000mm*

Aluminium French doors are available Open In or Open Out, combined with a number of glazing options and accessories.



Open Out



Open In



INTEGRAL BLINDS

Integral blinds can be incorporated between the double-glazed units, meaning they won't get damaged and will never need dusting. Choose from a range of colours, and a Venetian or pleated blind.



ASTRAGAL BARS

To get the heritage look for your aluminium bifold doors, astragal bars can be installed with them to truly create your very own heritage style.

GLAZING OPTIONS

We offer a wide variety of glazing options with our bifolds. Each varies in benefits, with the most popular options listed below.

Low E Double Glazing

Double glazing with toughened clear Low-Emissivity filled with argon gas with a U-value of 1.2 W/m²K.

Ultra-Low E Double Glazing

This is a great alternative to triple glazing, which can make doors heavy to use due to the extra weight, while achieving the same low U-value.

Triple Glazing

Our triple glazed units offer optimum protection and thermal efficiency benefits, achieving a U-value of 1.1 W/m²K.

Laminated Glass

When upgraded to 6.8mm laminated glass, the doors better withstand blunt force trauma. Laminated glass includes an interlayer that enhances the security and satisfies new Part Q build requirements.

UPVC FRENCH DOORS

MAIN FEATURES

- Made-to-measure for the perfect fit
- Linear multi-chambered uPVC profile
- Multiple glazing options

uPVC French doors are a set of two glass doors that join together to open out, or in. Ideal for opening onto a garden, patio or balcony.

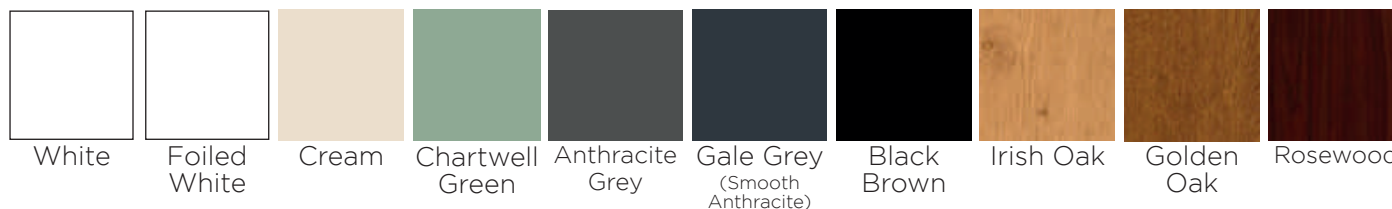
uPVC French doors are manufactured to order specification. Leadtimes fluctuate throughout the year, and vary per product type so please check prior to order to confirm if required on a tight timescale.



SPECIFICATION OPTIONS

- Open In / Open Out
- Handle Colours: Black / White / Chrome / Gold / Satin
- Cills: None / 85mm (stub) / 150mm (most common) / 180mm / 225mm
- Multi-chambered uPVC profile: Chamfered / Sculptured
- Full range of design & hardware options available

COLOUR OPTIONS



Please note other non-standard colours are available, but may increase leadtime



GLAZING OPTIONS

We offer a wide variety of glazing options with our bifolds. Each varies in benefits, with the most popular options listed below.

Double Glazing

28mm double glazing with toughened clear Low-Emissivity filled with argon gas which has a U-value of 1.2 W/m²K.

Triple Glazing

Our triple glazed units offer optimum protection and thermal efficiency benefits, achieving a U-value of 1.1 W/m²K.



DECORATIVE & PATTERNED GLASS OPTIONS

Alongside our standard clear glazing options, we also have a selection of decorative glass to choose from to create a truly bespoke look for your doors, perfect for added privacy.



ALUMINIUM SLIDING DOORS

MAIN FEATURES

- Super-slim interlock sightlines of just 25mm or 50mm
- U-values from 1.4 W/m²K & DER Rating C (depending on glass specification)
- Double & Triple track options

A sliding patio door is a glass door made up of your chosen amount of panes, that slides along a track to elegantly transform a wall into glass.

Aluminium sliding patio doors are manufactured to order specification. Leadtimes fluctuate throughout the year, and vary per product type so please check prior to order to confirm if required on a tight timescale.



SPECIFICATION OPTIONS

- Inline Slider / Lift & Slide
- Interlocks: Option of 25mm bonded or 50mm non-bonded interlock
- Cill Options: None / 190mm (double track only) / 230mm
- Track Options: Double / Triple
- Handle Colours: Black / White / Gold / Smokey Chrome / Smooth Satin
- Engineering grade running rollers for a smooth and silky opening and closing operation.

DOOR COLOURS



White
RAL 9016



Grey
RAL 7016



Black
RAL 9005



Grey Out/
White In



Black Out/
White In



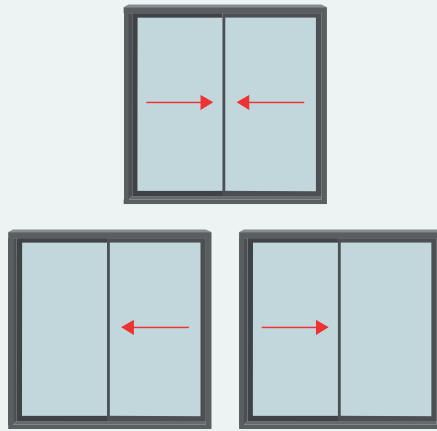
Bespoke
RAL colour

Please note
non-standard
colour requests
increase leadtime

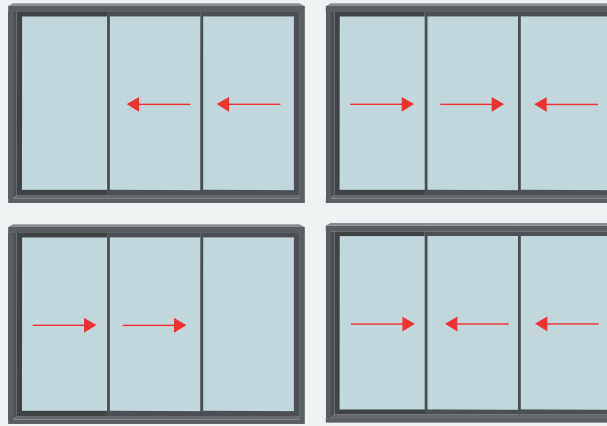
CONFIGURATIONS

Widths *max 2500mm (per pane)*
Heights *max 2700mm (per pane)*

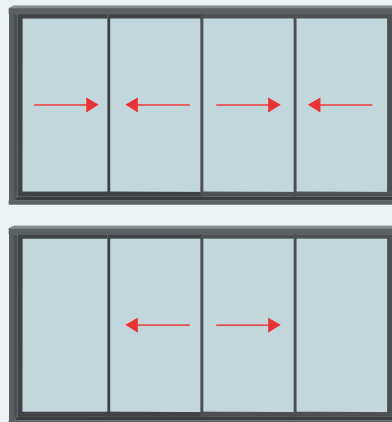
Aluminium sliding doors are made to order in a variety of opening configurations, depending on the amount of panes chosen and which panes are chosen as sliding or fixed. There is a perfect solution for every project.



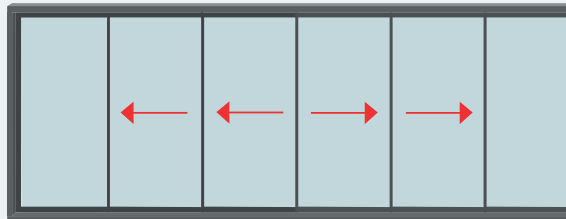
2 pane



3 pane



4 pane



6 pane

With our aluminum sliding patio door system, we also offer internal dividers and serving hatches, which can be customised to fit spaces as small as 800mm.



SPECIAL FEATURES

- Super-slim 25mm interlock or 50mm non-bonded option available
- Double or triple track options
- Inline slider or lift & slide options
- High-security lock
- Smooth sliding operation

GOOD TO KNOW...

- Illustrations for doors and windows are always viewed from the outside.
- Sizes ordered are manufactured sizes, so need to have clearance pre-deducted. 10mm off the height and width is usually sufficient but please see our help and guides for advice on measuring your openings.

HARDWARE OPTIONS



Polished Chrome

D HANDLE

The D handle is a versatile handle, designed to suit a range of properties and architectural styles. Available with inline sliding operating doors, the handle is available in 6 elegant colours to suit your doors.



Black



White



Polished Gold



Smokey Chrome



Smooth Satin

316 PATIO DOOR HANDLE

This contemporary sliding door handle is the premium choice for inline sliding doors. Available in both Black & Stainless Steel colour options.

Manufactured from 316 Marine Grade Stainless Steel, the handle is designed for ultimate durability, including where corrosion levels are high such as coastal environments.



316 LIFT & SLIDE HANDLE

Also manufactured using 316 Marine Grade Stainless Steel, this sleek handle is designed to smoothly operate sliding doors using the lift & slide system.

Effortlessly lifting up and down to operate the doors, the handles showcase a modern look with ultimate durability. Available in both Black & Stainless Steel colour options.



MAXIMUM WEATHERPROOFING

Crafted with the UK market in mind, our patio doors are engineered to utilise solar gain in summer months & maximise thermal efficiency in cooler months.

Featuring dual water channeling levels and fortified with rubber tubular gaskets, they boast a resilient seal and enhanced drainage capability.

EXCELLENT VIEWS

With a commitment to pioneering sash sizes, our doors can be crafted to impressive dimensions of up to 2500mm x 3000mm per sash. Complemented by either 25mm or 50mm interlocks, you'll enjoy uninterrupted views, seamlessly merging indoor and outdoor spaces.



UNIQUE SOLUTIONS

Discover the ideal solution for any project with our versatile sliding door system.

Tailor your selection from an extensive range of configurations, accommodating varying numbers of panes and preferences for sliding or fixed panes.

LOW MAINTENANCE

Crafted from resilient aluminium, our doors require minimal upkeep while delivering exceptional strength and durability. Highly resistant to corrosion, they remain weatherproof without painting or staining, ensuring they never rot, peel, or flake.



GLAZING OPTIONS

We offer a wide variety of glazing options with our sliding doors. Each varies in benefits, with the most popular options listed below.

Low E Double Glazing

Double glazing with toughened clear Low-Emmisivity filled with argon gas with a U-value of 1.2 W/m²K.

Ultra-Low E Double Glazing

This is a great alternative to triple glazing, which can make doors heavy to use due to the extra weight, while achieving the same low U-value.

Triple Glazing

Our triple glazed units offer optimum protection and thermal efficiency benefits, achieving a U-value of 1.1 W/m²K.

Laminated Glass

When upgraded to 6.8mm laminated glass, the doors better withstand blunt force trauma. Laminated glass includes an interlayer that enhances the security and satisfies new Part Q build requirements.

UPVC SLIDING DOORS

MAIN FEATURES

- Smooth effortless access
- Linear multi-chambered uPVC profile
- Double/Triple glazed as standard, with additional glazing options

A sliding patio door is a glass door made up of your chosen amount of panes, that slide along a track to elegantly transform a wall into glass.

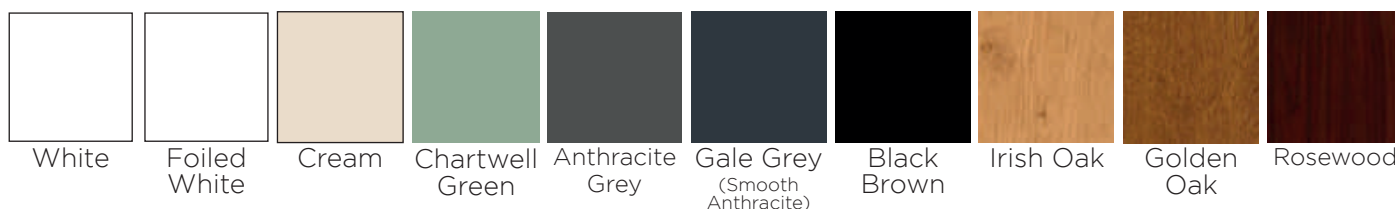
uPVC sliding patio doors are manufactured to order specification. Leadtimes fluctuate throughout the year, and vary per product type so please check prior to order to confirm if required on a tight timescale.



SPECIFICATION OPTIONS

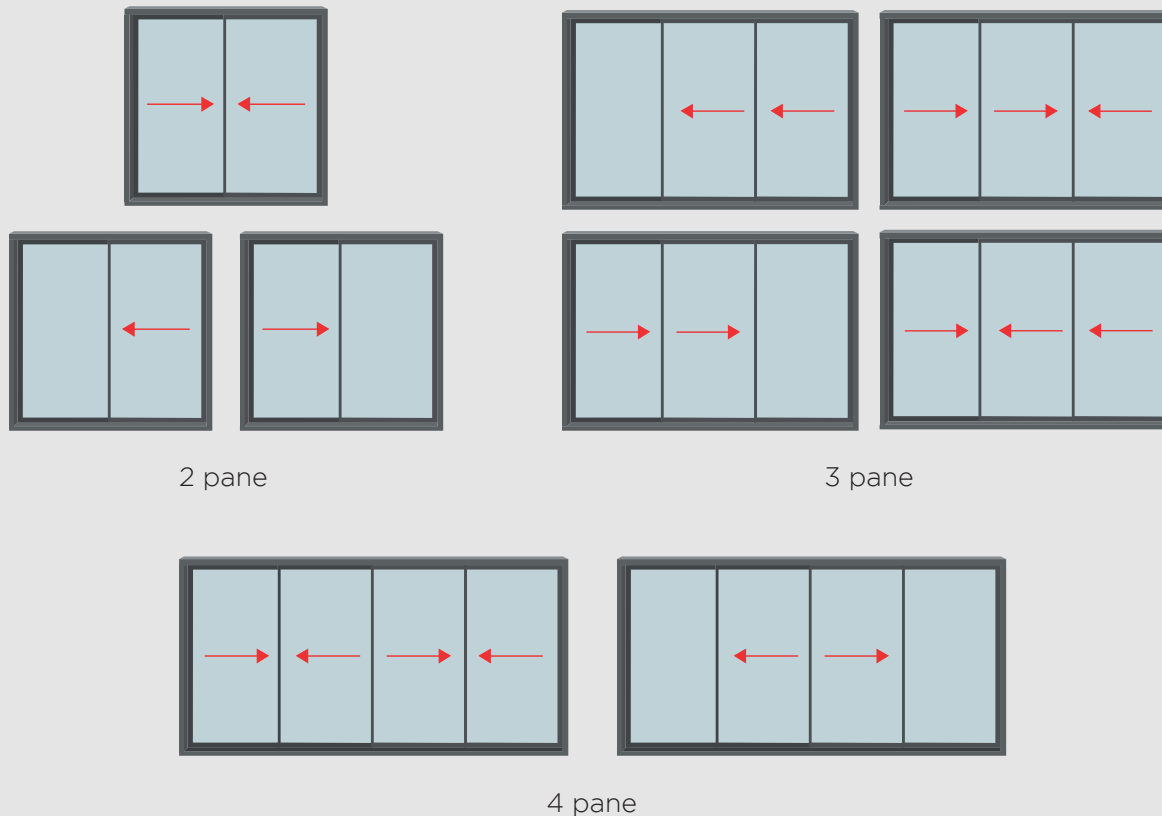
- 2 / 3 / 4 Pane options
- Handle colours: Black / White / Gold / Chrome / Satin
- Cills: None / 85mm / 150mm / 180mm / 225mm
- Multiple door configuration options available
- Multi-chambered uPVC profile: Sculptured
- Full range of design & hardware options available

DOOR COLOURS



Please note other non-standard colours are available, but may increase leadtime

CONFIGURATIONS



uPVC sliding doors are made to order in a variety of opening configurations, depending on the amount of panes chosen and which panes are chosen as sliding or fixed.

GLAZING OPTIONS

We offer a wide variety of glazing options with our bifolds. Each varies in benefits, with the most popular options listed below.

Double Glazing

28mm double glazing with toughened clear Low-Emissivity filled with argon gas which has a U-value of 1.2 W/m²K.

Triple Glazing

Our triple glazed units offer optimum protection and thermal efficiency benefits, achieving a U-value of 1.1 W/m²K.

GOOD TO KNOW...

- Illustrations for doors and windows are always viewed from the outside.
- Sizes ordered are manufactured sizes, so need to have clearance pre-deducted. 10mm off the height and width is usually sufficient but please see our help and guides for advice on measuring your openings.

ALUMINIUM GLASS DOORS

MAIN FEATURES

- Manufactured using the tried & tested bifold door system
- U-values from 1.4 U/m²K & DER Rating B (depending on glass specification)
- Multiple design options including astragal bars & transoms

Aluminium glass doors are a great solution for areas where lighting is limited. Often used as rear or kitchen entrance doors, these glazed doors maximise natural light in any space.

Aluminium glass doors are manufactured to order specification. Leadtimes fluctuate throughout the year, and vary per product type so please check prior to order to confirm if required on a tight timescale.



SPECIFICATION OPTIONS

- Open In / Open Out
- Thresholds: Standard (55mm) / Low (20mm) / Low w/Rebate (40mm) / Integrated Cill
- Handle Colours: Black / Grey / White / Chrome / Steel
- Add on profile (recommended with Trickle Vents) : 20mm/ 38mm. Specify location.
- Cills: none / 90mm (stub) / 150mm (most common) / 190mm / 230mm

DOOR COLOURS



White
RAL 9016



Grey
RAL 7016



Black
RAL 9005



Grey Out/
White In



Black Out/
White In



Bespoke
RAL colour

Please note
non-standard
colour requests
increase leadtime

GLAZING OPTIONS

We offer a wide variety of glazing options with our glass doors. Each varies in benefits, with the most popular options listed below. Ratings given below are based on glass U-values.

Low E Double Glazing

Double glazing with toughened clear Low-Emissivity filled with argon gas with a U-value of 1.2 W/m²K.

Ultra-Low E Double Glazing

This is a great alternative to triple glazing, which can make doors heavy to use due to the extra weight, while achieving the same low U-value.

Triple Glazing

Our triple glazed units offer optimum protection and thermal efficiency benefits, achieving a U-value of 1.1 W/m²K. This glazing also offers enhanced security, as the third pane of glass acts as an additional barrier against noise reduction and unwanted intruders.

Laminated Glass

When upgraded to 6.8mm laminated glass, the doors better withstand blunt force trauma. Laminated glass includes an interlayer that enhances the security and satisfies new Part Q build requirements.

Integral Blinds

We also offer integral blinds with our glass doors. The blinds are fitted between the panes of glass, requiring minimal maintenance and easy operation using a simple magnetic slider.

Astragal Bars

To get the heritage look for your aluminium entrance door, astragal bars can be installed with them to truly create your very own bespoke style.

GOOD TO KNOW...

- Illustrations for doors and windows are always viewed from the outside.
- Sizes ordered are manufactured sizes, so need to have clearance pre-deducted. 10mm off the height and width is usually sufficient but please see our help and guides for advice on measuring your openings.



WINDOWS

ALUMINIUM WINDOWS	24
UPVC WINDOWS	28
UPVC FLUSH SASH WINDOWS	32



ALUMINIUM CASEMENT WINDOWS

MAIN FEATURES

- Super-slim sash options available for seamless aesthetics
- ALUNA Aluminium Window system
- U-values from 1.4 U/m²K & DER Rating A (depending on glass specification)

Aluminium windows are windows manufactured using high-quality aluminium to increase durability, and reduce the wear and tear caused by weathering.

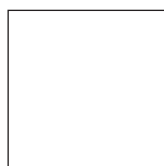
Aluminium windows are manufactured to order specification. Leadtimes fluctuate throughout the year, and vary per product type so please check prior to order to confirm if required on a tight timescale.



SPECIFICATION OPTIONS

- Open In / Open Out
- Sash Options: Standard / Super-slim / Flush
- Handle colours: Black / White / Gold / Chrome / Satin
- Cills: none / 90mm (stub) / 150mm (most common) / 190mm / 230mm
- Side hung / top hung / fixed light options available
- Maximum sash sizes of 1500mm x 1500mm (top hung) or 900mm (side hung)

WINDOW COLOURS



White
RAL 9016



Grey
RAL 7016



Black
RAL 9005



Grey Out/
White In



Black Out/
White In



Bespoke
RAL colour

Please note
non-standard
colour requests
increase leadtime

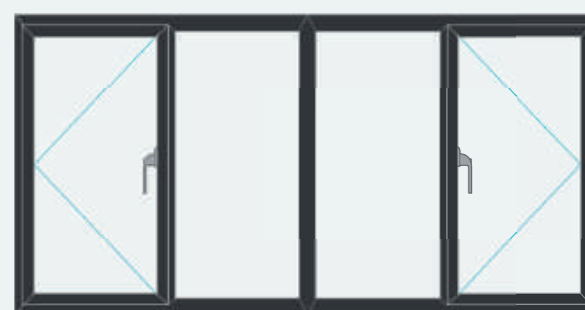
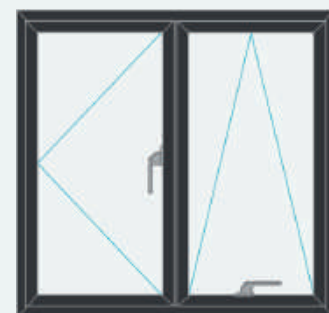
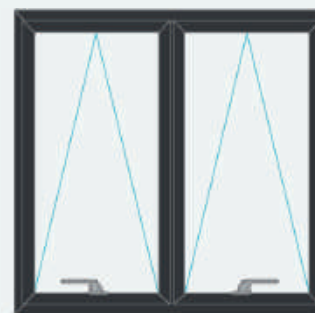
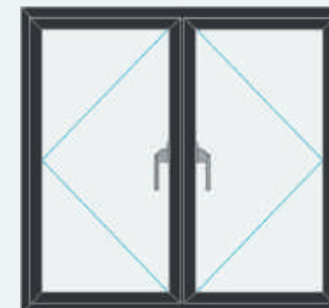
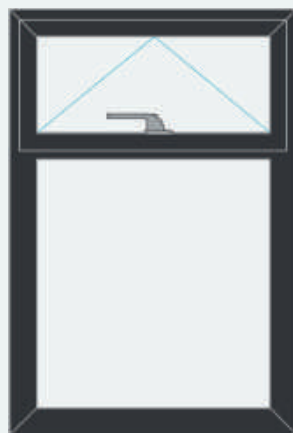
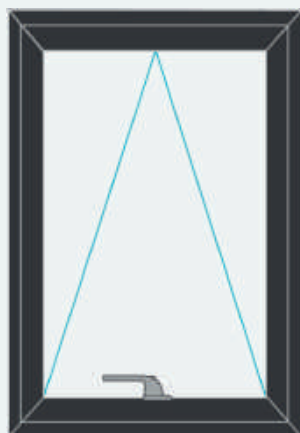
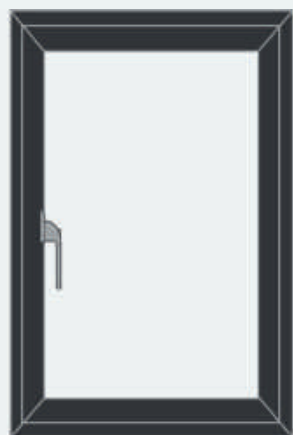
CONFIGURATIONS

Widths *max 3500mm*
Heights *max 3500mm*

Aluminium Windows are available in multiple configurations, depending on the size of your opening.

Some of the most popular applications can be made from the window system, including:

- Can be used as a side light with top opener
- Side-hung opener next to a fixed frame
- French casement window with double side-hung openers
- Standard casement window – top opener over a fixed frame
- Crucifix 4-pane window with 2 top openers over 2 fixed frames



To view the full configuration options or for any queries, or speak to our friendly team!

GLAZING OPTIONS

We offer a wide variety of glazing options with our windows. Each varies in benefits, with the most popular options listed below. Ratings given below are based on glass U-values.

Low E Double Glazing

Double glazing with toughened clear Low-Emissivity filled with argon gas with a U-value of 1.2 W/m2K.

Ultra-Low E Double Glazing

This is a great alternative to triple glazing, which can make windows heavy to use due to the extra weight, while achieving the same low U-value.

Triple Glazing

Our triple glazed units offer optimum protection and thermal efficiency benefits, acheiving a U-value of 1.1 W/m2K. This glazing also offers enhanced security, as the third pane of glass acts as an additional barrier against unwanted intruders.

Laminated Glass

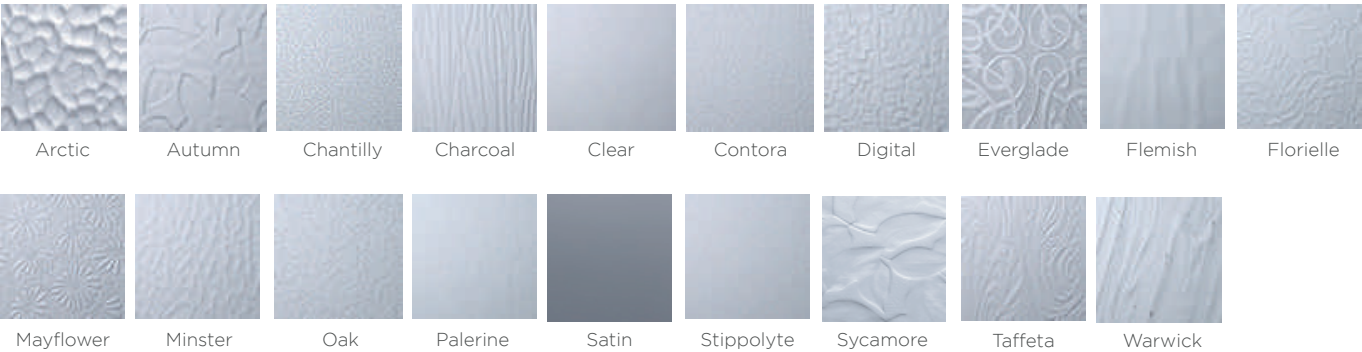
When upgraded to 6.8mm laminated glass, the windows better with-stand blunt force trauma. Laminated glass inlcudes an interlayer that enhances the security and satisfies new Part Q build requirements.

Integral Blinds

We also offer integral blinds with our glass windows. The blinds are fitted between the panes of glass, requiring minimal maintenance and easy operation using a simple magnetic slider.

DECORATIVE GLASS

Alongside our different glazing options, we also have a selection of decorative glass to choose from to create a truly bespoke look for your windows, perfect for added privacy.



HARDWARE OPTIONS

Our window handles are available in six durable finishes: Polished Gold, White, Smooth Satin, Black, Polished Chrome & Anthracite Grey.

Designed with effortless operation, its contemporary style incorporates an ergonomic lever shape to fit your hand comfortably, along with a tear-drop button for added ease of use.



MAXIMUM VISION

Opt for our super-slim frame to reduce visible framework, offered for both standard and flush sash designs. Experience expansive views with generously sized sashes and versatile configurations, maximising the infusion of natural light throughout your property.

IMPRESSIVE PERFORMANCE

Superb weather sealing is accomplished through specially engineered perimeter seals.

Our commitment to weather-tightness is demonstrated through rigorous testing to meet British standards.

ECO-FRIENDLY SOLUTIONS

Aluminium windows present an eco-conscious benefit due to their recyclability. When you opt for aluminium products in your home, you contribute to a sustainable cycle where materials can be repurposed at the end of their usage, supporting environmental conservation efforts.

LOW MAINTENANCE

Renowned for their minimal maintenance and exceptional durability, our aluminium windows stand out. Unlike timber, they require no painting or staining to remain weather-resistant, and are immune to rust or corrosion, ensuring long-lasting performance.



UPVC CASEMENT WINDOWS

MAIN FEATURES

- Made-to-measure for the perfect fit
- Linear multi-chambered uPVC profile
- Energy rated A as standard

uPVC Windows are windows manufactured using a multi-chambered uPVC profile, for maximum strength and performance.

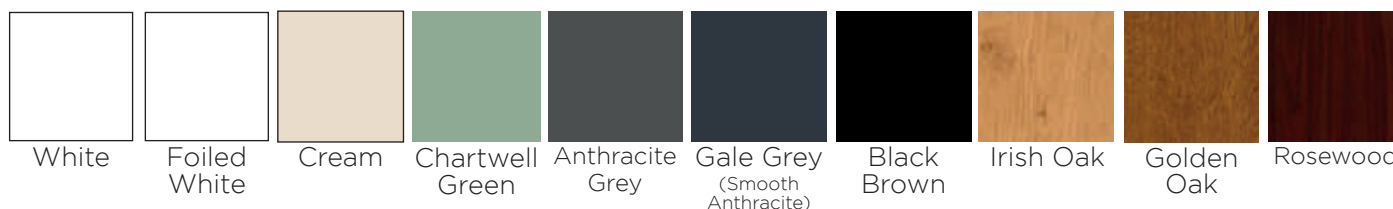
uPVC windows are manufactured to order specification. Leadtimes fluctuate throughout the year, and vary per product type so please check prior to order to confirm if required on a tight timescale.



SPECIFICATION OPTIONS

- Opening Options: In / Out
- Sash Options: Standard Casement / Tilt & Turn
- Handle colours: Black / White / Gold / Chrome / Satin / Anthracite Grey
- Cills: None / 85mm / 150mm / 180mm / 225mm
- Maximum sash sizes of 1500mm x 1500mm (top hung) or 900mm (side hung)
- Multi-chambered uPVC profile: Chamfered / Sculptured

WINDOW COLOURS



Please note other non-standard colours are available, but may increase leadtime

CONFIGURATIONS

uPVC Windows are available in multiple configurations, depending on the size of your opening.

Some of the most popular applications can be made from the window system, including:

- Can be used as a side light with openers
- Side-hung opener next to a fixed frame
- French casement window with double side-hung openers
- Standard casement window – top opener over a fixed frame
- Crucifix 4-pane window with 2 top openers over 2 fixed frames

Sash Size Limitations

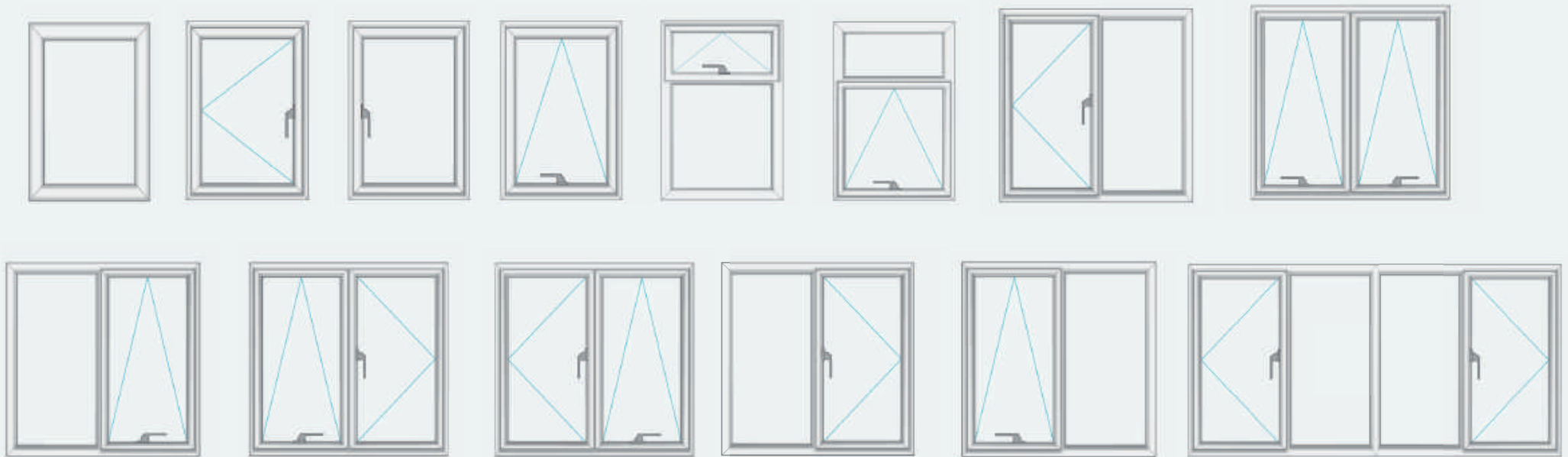
Casement (top hung): 1265mm x 1342mm

Casement (side hung): 715mm x 1342mm

Tilt & turn: 1402mm x 1402mm

Flush (top hung): 1080mm x 1080mm

Flush (side hung): 715mm x 1342mm



To view the full configuration options, visit our online window designer at www.primealuminium.co.uk or speak to our friendly team!

Georgian Bars



OPTIONAL FEATURES

Our uPVC Windows can be made-to-measure with unique design options for a bespoke look.

Choose from additional features including: Georgian Bars, Hinge Guards and more.

SECURITY

Our uPVC window system has been hand selected due to their diligent testing to the highest standards of security.

We offer a range of different hardware on our windows, bringing maximum security to every home where they are installed. With multiple security accreditations, the windows have surpassed PAS24:2022 standards, as well as achieving Secured by Design status as part of a police-backed initiative.

The durable multi-chambered uPVC profile offers long lasting wear and robust performance. Fitted with multi-point locking, the windows are at the forefront of development, security at no compromise.

For the extra safety conscious homeowners, high-security 6.8mm laminated glass units are also available. Plus, the windows also come with a 10-year factory guarantee for extra piece of mind.



MAXIMUM VISION

With flush sash and standard frame options, the windows are made-to-measure with market-leading opening sizes, bringing some of the largest views on the market. Choose from a variety of design options to maximise views from your home, flooding your living spaces with natural light.

ECO-FRIENDLY SOLUTIONS

uPVC Windows are fully recyclable at the end of their life. By replacing your windows with our uPVC windows, you're tapping into a sustainable system, saving carbon due to its innovative design that provides excellent energy efficiency.

IMPRESSIVE PERFORMANCE

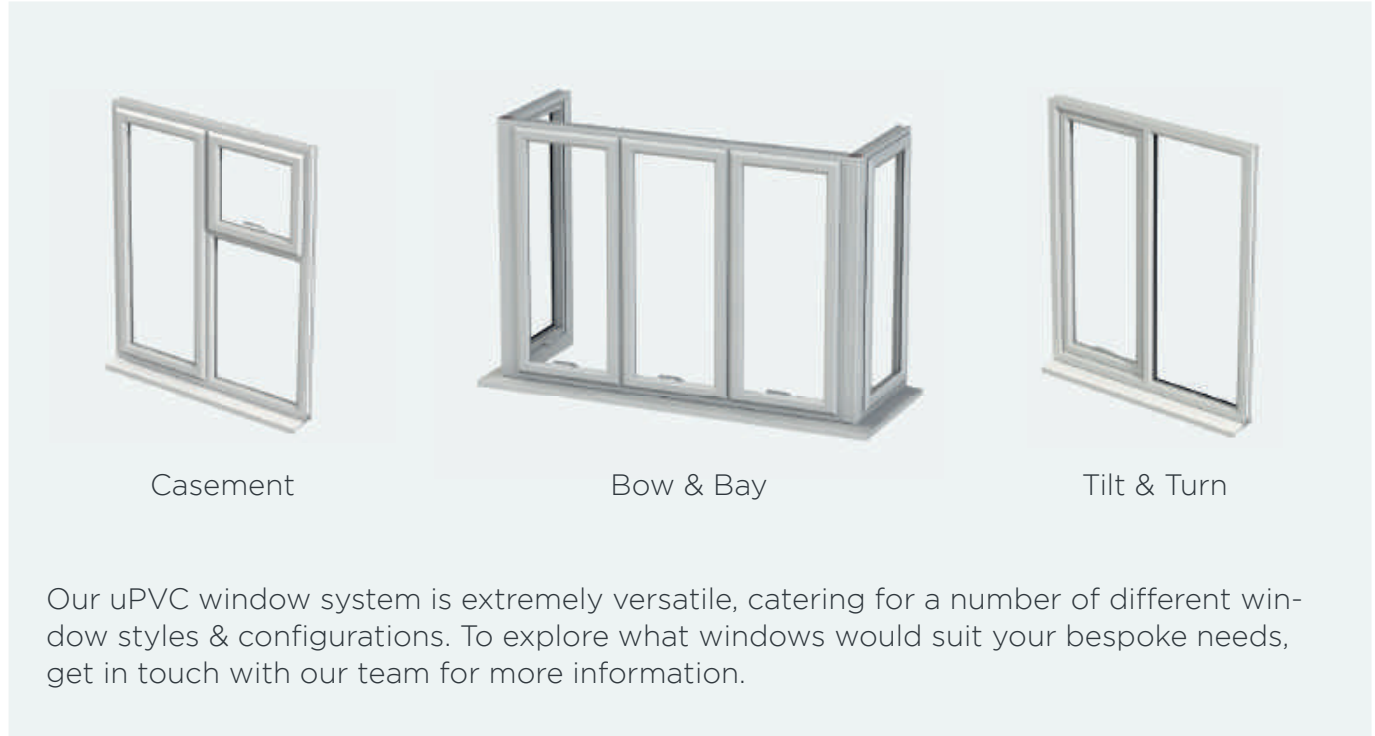
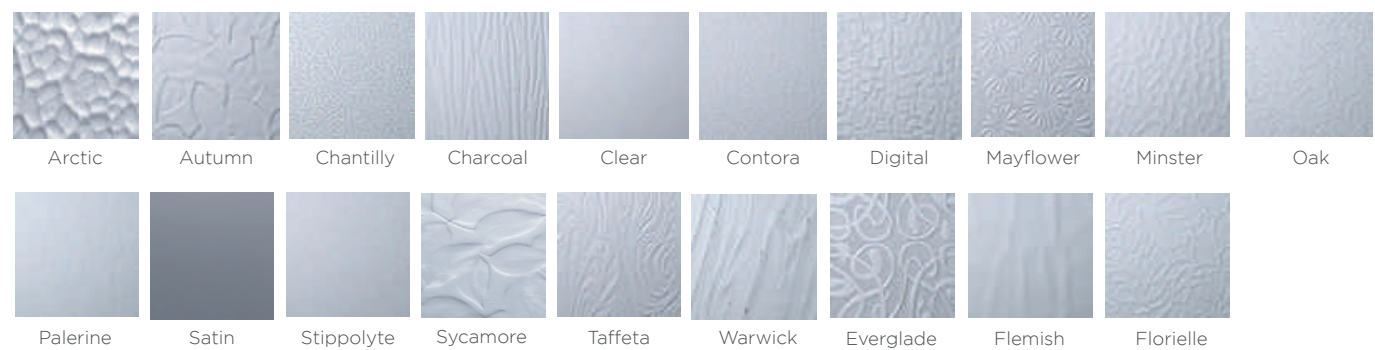
From impressive energy performance to noise reduction, our uPVC windows have been manufactured by industry experts to suit the UK market. With energy bills on the rise, and more homes than ever being built in urban locations, it's important to invest in a high performing window like our uPVC Windows.

LOW MAINTENANCE

Renowned for their minimal maintenance and exceptional durability, our uPVC windows stand out. Unlike timber, they require no painting or staining to remain weather-resistant, and do not rust or corrode, ensuring long-lasting performance.

DECORATIVE & PATTERNED GLASS OPTIONS

Alongside our standard clear & patterned glazing options, we also have a selection of decorative glass to choose from to create a truly bespoke look for your windows, perfect for added privacy.



Our uPVC windows have a variety of glazing options to choose from, including: external glazing, reverse adaptor & dummy sash. High-security 6.8mm laminated glass units or integral blinds are also available.

Double Glazing

28mm double glazing with toughened clear Low-Emissivity filled with argon gas which has a U-value of 1.2 W/m2K.

Triple Glazing

Our 36mm triple glazed units offer optimum protection and thermal efficiency benefits, acheiving a U-value of 1.1 W/m2K.

GOOD TO KNOW...

- Illustrations for doors and windows are always viewed from the outside.
- Sizes ordered are manufactured sizes, so need to have clearance pre-deducted. 10mm off the height and width is usually sufficient but please see our help and guides for advice on measuring your openings.

FLUSH SASH UPVC WINDOWS

MAIN FEATURES

- Unique design - no protrusion of the sash beyond the frame
- Linear multi-chambered uPVC profile
- Energy rated A as standard

Flush sash uPVC windows eliminate any overlap between sashes, for a sleek and flush exterior appearance. This style replicates pre-1932 timber windows while incorporating the practical benefits of modern uPVC technology.

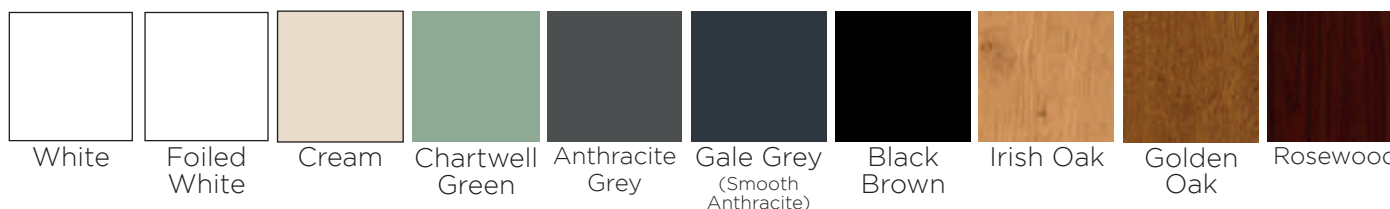
uPVC flush sash windows are manufactured to order specification. Leadtimes fluctuate throughout the year, and vary per product type so please check prior to order to confirm if required on a tight timescale.



SPECIFICATION OPTIONS

- Opening Options: In / Out
- Sash Options: Flush
- Handle colours: Black / White / Gold / Chrome / Satin / Anthracite Grey
- Cills: None / 85mm / 150mm / 180mm / 225mm
- Maximum sash sizes of 1500mm x 1500mm (top hung) or 900mm (side hung)
- Multi-chambered uPVC profile

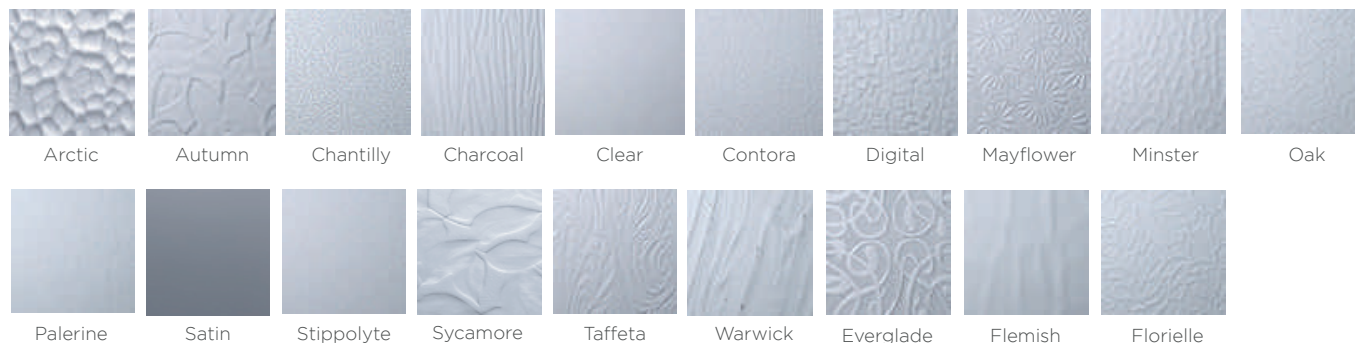
WINDOW COLOURS



Please note other non-standard colours are available, but may increase leadtime

DECORATIVE & PATTERNED GLASS OPTIONS

Alongside our standard clear & patterned glazing options, we also have a selection of decorative glass to choose from to create a truly bespoke look for your windows, perfect for added privacy.



Our uPVC windows have a variety of glazing options to choose from, including: external glazing, reverse adaptor & dummy sash. High-security 6.8mm laminated glass units or internal blinds are also available.

Double Glazing

28mm double glazing with toughened clear Low-Emmisivity filled with argon gas which has a U-value of 1.2 W/m²K.

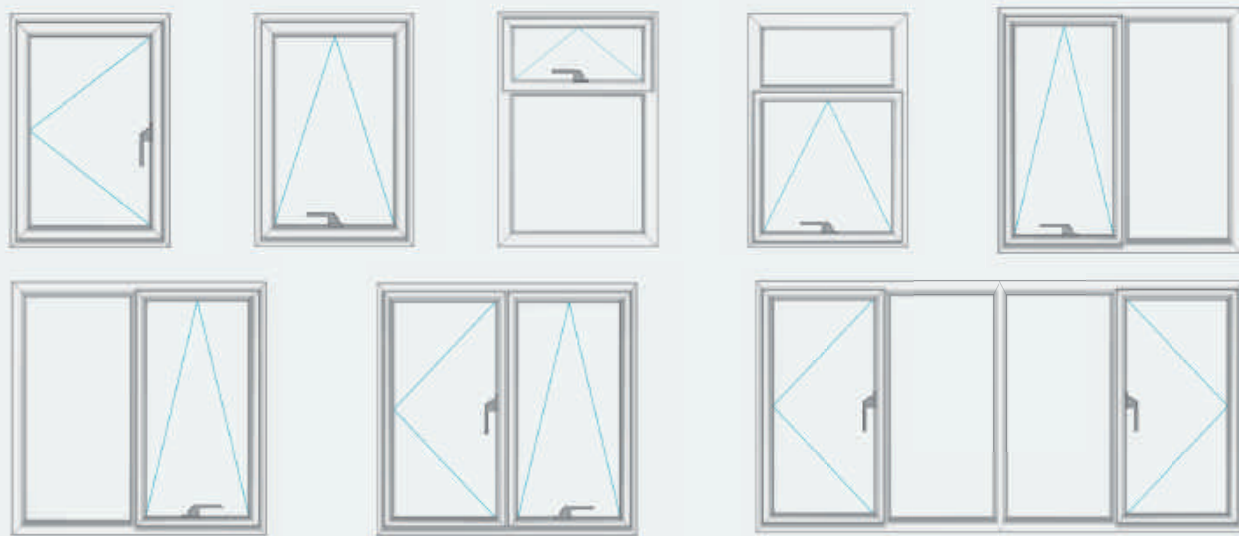
Triple Glazing

Our 36mm triple glazed units offer optimum protection and thermal efficiency benefits, achieving a U-value of 1.1 W/m²K.

CONFIGURATIONS

Widths *max 1080mm(top hung) / 715mm(side hung)*
Heights *max 1080mm(top hung) / 1342mm(side hung)*

uPVC Flush Sash Windows are available in the same configurations as our standard uPVC Windows, with multiple options available, depending on the size of your opening.



To view the full configuration options, speak to our friendly team!

GOOD TO KNOW...

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- Sizes ordered are manufactured sizes, so need to have clearance pre-deducted. 10mm off the height and width is usually sufficient but please see our help and guides for advice on measuring your openings.

ENTRANCE DOORS

ALUMINIUM ENTRANCE DOORS	36
COMPOSITE DOORS	38
UPVC ENTRANCE DOORS	42



ALUMINIUM ENTRANCE DOORS

MAIN FEATURES

- Made-to-measure for the perfect fit
- Aluminium frame with solid aluminium panel insert
- Variety of door designs: Solid & Glazed

Aluminium entrance doors are manufactured with an aluminium frame and panel insert, available in a variety of door and glazing designs.

Aluminium entrance doors are manufactured to order specification. Leadtimes fluctuate throughout the year, and vary per product type so please check prior to order to confirm if required on a tight timescale.



SPECIFICATION OPTIONS

- Open In / Open Out
- Door Designs: Solid / Type A / Type B / Type C
- Handle colours: Black / Polished Gold / Polished Chrome / Stainless Steel / Rose Gold
- Glazing Options: Clear / Sandblasted
- Optional Extras: Side Panels / Top Lights / Steel Trim

DOOR COLOURS



White
RAL 9016



Grey
RAL 7016



Black
RAL 9005



Bespoke
RAL colour

Please note
non-standard
colour requests
increase leadtime



Ramsey



Griffin



Russo



Osborn



Wright



Huntington



Lansbury



Vincent



Albon



Beckham



Jordan



Richmond



Coleman



Metta



Sandberg



Campbell



Sandberg



Metta



Gilmour

GOOD TO KNOW...

- Illustrations for doors and windows are always viewed from the outside.
- Sizes ordered are manufactured sizes, so need to have clearance pre-deducted. 10mm off the height and width is usually sufficient but please see our help and guides for advice on measuring your openings.

COMPOSITE DOORS

MAIN FEATURES

- 48mm solid timber core
- ABS security cylinder and multi-point locking as standard
- Outstanding 1.4 W/m²K U-value and compliancy to new PAS24:2022 regulations

Beautiful solid timber core doors that deliver market-leading U-values for high energy efficiency. The doors have an industry-first TriSeal frame, offering better weatherproofing and creating a home that is comfortable, safe and secure.

Composite doors are manufactured to order specification. Leadtimes fluctuate throughout the year, and vary per product type so please check prior to order to confirm if required on a tight timescale.



SPECIFICATION OPTIONS

- 12 unique door designs to choose from
- Multiple glazing options
- Hardware colours: Black / Chrome / Gold / Graphite / Antique Black
- Frame options: Chamfered / Sculptured
- Optional extras: Side lights / Top lights / Side panels / Arched frames
- 7 External colours: White / Anthracite Grey / Black / Red / Blue / Green / Chartwell Green
- 11 Frame colours

EXPERTLY MANUFACTURED

Our doors are manufactured to maintain optimum performance for years to come.

With our premium cross-laminated timber core and revolutionary, high-performance CoolSkin technology, the doors are designed to minimise thermal movement and provide better weatherproofing and performance. Combined with our auto-slam shut lock and multipoint locking system, these doors are fully compliant to the latest security standards for complete peace of mind.

DOOR SLAB COLOURS

Each of our standard solid timber core doors are available in any combination of our 18 stunning colours. Our striking woodgrain effect is entirely unique to our doors, and unmatched on quality.



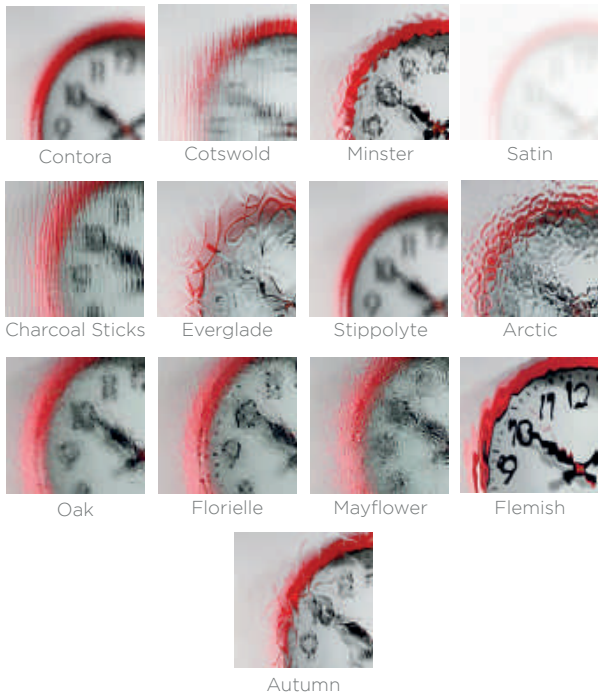
FRAME COLOURS

Choose from our 11 frame colours, to create a perfect match to your door, or a unique striking contrast.



GLASS DESIGNS

Patterned glass options below. See full brochure for decorative & clear options.



To find out what glass options are available with your chosen door design, speak to the team today.

SECURITY AS STANDARD

Our solid timber core doors have one of the industry's highest specifications of locks.



Each door is fitted with an ABS 3 star rated cylinder as standard, approved by the Police Security Association, passing with the Solid Secure Diamond grade recognised as the highest security standard UK locks can conform to.

SOLID PANEL DOORS



GLAZED PANEL DOORS



Whitmore
Colour: Green
Glass: Victorian Border



Elmhurst
Colour: Agate Grey
Glass: Elegance



Highbury
Colour: Blue
Glass: Wayfair



Middleton 2
Colour: Chartwell Green
Glass: Simplicity



Middleton 4
Colour: Black
Glass: Dorchester



Winslow 1
Colour: Duck Egg Blue
Glass: Reflections



Winslow 3
Colour: Blue
Glass: Victorian Border



Buxton
Colour: Red
Glass: Beaumont



Grafton
Colour: French Grey
Glass: Diamond Cut



Aston
Colour: Anthracite
Glass: Victorian Border



Walcot
Colour: Green
Glass: Reflections



Harlington
Colour: Black
Glass: Caledonian Rose



Axwell
Colour: Blue
Glass: Oak Park



Hatton
Colour: Agate Grey
Glass: Vale



Bramwell
Colour: Anthracite
Glass: Aurora



Cornwall
Colour: Duck Egg Blue
Glass: Bullseye

GLAZED PANEL DOORS



Richmond
Colour: Chartwell Green
Glass: New Orleans



Somerset
Colour: French Grey
Glass: Kensington



Mowbray
Colour: Pebble Grey
Glass: Linear



Abercorn
Colour: Anthracite
Glass: Matrix



Fife
Colour: Red
Glass: Art Deco



Clifton
Colour: French Grey
Glass: Elegance



Montrose
Colour: Anthracite
Glass: Greenwich



Sussex
Colour: Agate Grey
Glass: Aurora



York
Colour: Slate Grey
Glass: Kensington



Rutland
Colour: Blue
Glass: New Orleans



Sutherland
Colour: Golden Oak
Glass: Aurora



Kent
Colour: Chartwell Green
Glass: Classic



Hamilton
Colour: French Grey
Glass: Sticks



Bedford
Colour: Black
Glass: Victorian Border



Wellington
Colour: Blue
Glass: Mayfair



Westminster
Colour: Black
Glass: Diamond Cut

UPVC ENTRANCE DOORS

MAIN FEATURES

- Multi-chambered Liniar uPVC profile
- Manufactured in the UK
- Over 10 colours to choose from

uPVC panel doors are ideal for a front or back entrance, and have an array of customisable options including solid or double glazed panel designs.

uPVC doors are manufactured to order specification. Leadtimes fluctuate throughout the year, and vary per product type so please check prior to order to confirm if required on a tight timescale.



SPECIFICATION OPTIONS

- Open In / Open Out
- Handle colours: Black / White / Gold / Chrome / Graphite / Anthracite
- Cills: None / 85mm (stub) / 150mm (most common) / 180mm / 225mm
- Multi-chambered uPVC profile: Chamfered / Sculptured
- Available with matching sidelights and top lights
- 37 frame colours available

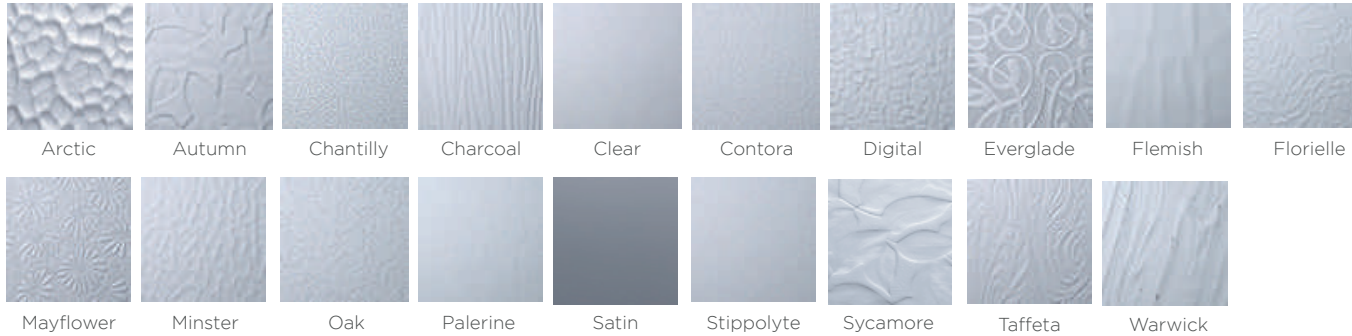
DOOR SLAB/ FRAME COLOURS



Please note other non-standard colours are available, but may increase leadtime

PATTERNED GLASS OPTIONS

Alongside our standard clear glazing options, we also have a selection of decorative glass to choose from to create a truly bespoke look for your doors, perfect for added privacy.



HARDWARE OPTIONS

Choose from an array of luxury hardware options designed to be durable and stylish. Hardware Colours: Chrome, Gold, Satin, Black, Anthracite Grey, White, Antique Black.



Lever/Lever Handle



Letterplate



Urn Knocker (+ Viewers)



UPVC BENEFITS

- **Energy Efficiency:** uPVC is an excellent insulator, keeping your home warm and reducing your energy bills
- **Low Maintenance:** uPVC is easy to clean and requires minimal maintenance
- **Durability:** uPVC is strong and durable, which is resistant to weathering, rotting and warping
- **Security:** Our uPVC doors are fitted with multi-point locking systems as standard
- **Design:** Available in a wide range of styles and finishes to suit your home's aesthetic

GOOD TO KNOW...

- Illustrations for doors and windows are always viewed from the outside.
- Sizes ordered are manufactured sizes, so need to have clearance pre-deducted. 10mm off the height and width is usually sufficient but please see our help and guides for advice on measuring your openings.



Balmoral Classic



Balmoral



Rockingham



Windsor



Kensington



Sandringham



Madrid



Hamburg



Seville



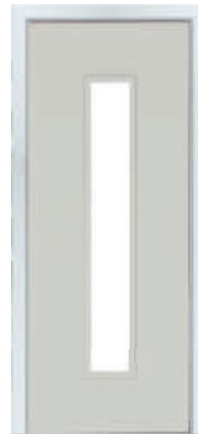
Modern 5013



Modern 5034



Modern 5051



Modern 5101



Modern 5082



Modern 5131



Oxford



Chatsworth



Blenheim



Canterbury Solid



Malaga Solid



Reims Solid



Richmond Solid



Seville Solid



Windsor Solid



SPOILT FOR CHOICE

If you're aiming to elevate the elegance of your home or infuse it with a hint of tradition and character, our collection of unique, durable uPVC doors are the perfect addition.

Our extensive selection allows you to customise your uPVC panel door to your heart's content, with additional options like matching sidelights, decorative glass choices, handles, letterboxes, and knockers. Each element has been specifically manufactured with design and longevity in mind. They are also incredibly low maintenance, making them an incredibly popular choice as they are built to last.

DECORATIVE GLASS OPTIONS

Our uPVC Panel Doors have a large range of decorative glass options, designed specifically to their door design. To explore the full range available, speak to our friendly team to find out more.



GOOD TO KNOW...

- Illustrations for doors and windows are always viewed from the outside.
- Sizes ordered are manufactured sizes, so need to have clearance pre-deducted. 10mm off the height and width is usually sufficient but please see our help and guides for advice on measuring your openings.

ROOF WINDOWS

ALUMINIUM ROOF LANTERNS

48

ALUMINIUM FLAT ROOFLIGHTS

50



ALUMINIUM ROOF LANTERNS

MAIN FEATURES

- Slender aluminium frame offering minimal sightlines and neat junctions
- Advanced thermally broken system & Low E glazing
- Quick installation- as quick as 25 minutes!

Roof lanterns are glass structures made of either 4 or 6 panes in a pitched design. Intended for flat roofs such as extensions, the glass panes allow natural light to flood from above.

Aluminium roof lanterns are available in a range of standard sizes with made-to-measure sizes are also available. Leadtimes fluctuate throughout the year, and vary per product type so please check prior to order to confirm if required on a tight timescale.



SPECIFICATION OPTIONS

- 4 Pane / 6 Pane
- Multiple bespoke size options
- Frame colours: White / Anthracite Grey / Dual Colour
- Glazing Options: self-clean / solar self-clean (Double Glazed with laminated inner pane as standard)
- Maximum sizes: 3000mm x 2000mm
- Market-leading thermal efficiency

LANTERN COLOURS



Grey
RAL 7016



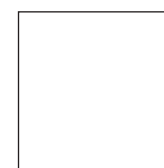
Grey Out/
White In



Black*
RAL 9005



Black Out/
White In*



White*
RAL 9016

GLAZING OPTIONS

Clear Self-Clean

This type of glass provides effective water run off, self-cleaning by reducing streaks and water marks, requiring minimal maintenance.

Blue Self-Clean

Similar to clear glass, this has an additional blue tint to reduce glare & heat transmission. This is useful in areas with frequent direct light.

STANDARD SIZES

- 1500mm x 1000mm
- 2000mm x 1000mm
- 2000mm x 1500mm
- 2500mm x 1000mm
- 2500mm x 1500mm
- 2500mm x 2000mm
- 3000mm x 1000mm
- 3000mm x 1500mm
- 3000mm x 2000mm

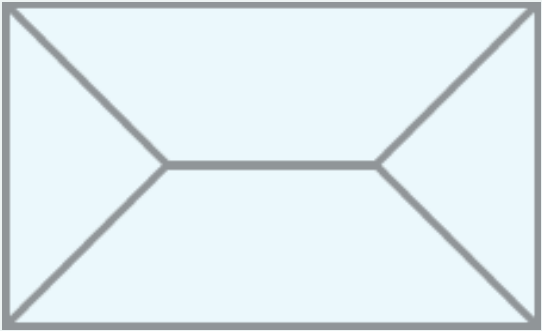


CONFIGURATIONS

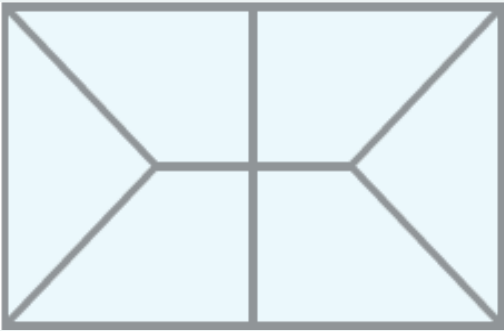
Lengths *max 3000mm*
Widths *max 2000mm*

Aluminium Roof Lanterns are available in 2 pane options.

Both roof lantern designs are available in our range of standard sizes & glazing options.



Contemporary
4 Pane Lantern



Traditional
6 Pane Lantern

To view the options for your home, contact our team for more information.

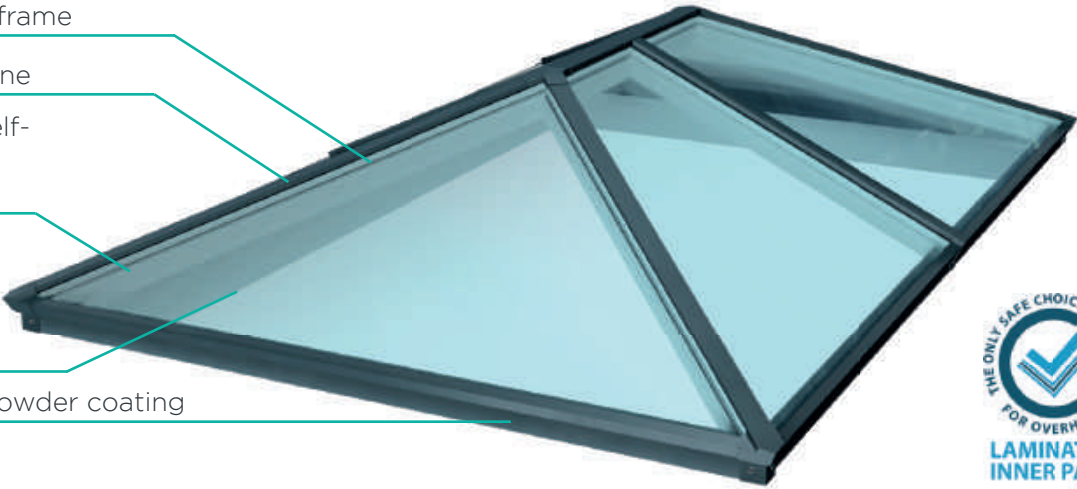
Slender aluminium frame

Laminated inner pane

Available in clear self-clean or blue solar control glazing

Low-E insulated double glazing

Aluminium frame powder coating



ALUMINIUM FLAT ROOF LIGHTS

MAIN FEATURES

- Minimal framework due to slender aluminium frame for maximum natural light
- Available as fixed, manual or powered opening roof light
- Quick installation- as quick as 20 minutes!

Rooflights are flat glass panels designed to sit seamlessly on flat and low pitched roofs. With fixed and opening options, they are able to allow both light and air to flow through the room below.

Aluminium flat rooflights are available in a range of standard sizes with made-to-measure sizes also available. Leadtimes fluctuate throughout the year, and vary per product type so please check prior to order to confirm if required on a tight timescale.



SPECIFICATION OPTIONS

- Square / Rectangular / Circular
- Openings: Fixed / Manual / Powered
- Frame colours: Anthracite Grey only
- Glazing Options: solar-control / self-clean / satin obscure (Double Glazed as standard)
- Maximum sizes: 1500mm x 1000mm
- U-values as low as 1.46 U/m²K

ROOF LIGHT COLOURS



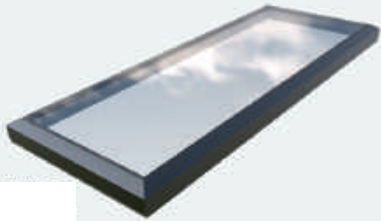
Our aluminium flat roof lights are available in RAL 7016 Grey only.

Grey
RAL 7016

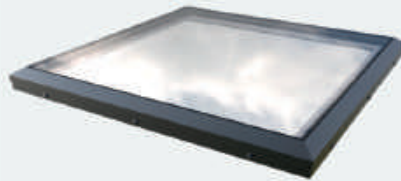
CONFIGURATIONS

Lengths *max 1500mm*
Widths *max 1000mm*

Aluminium Flat Roof Lights are available as square, rectangular and circular style lights, in our range of standard sizings & glazing options.



Rectangular



Square



Circular

To view the options for your home, contact our team for more information.



DESIGN OPTIONS

Fixed Light

Ideal for areas that don't require added ventilation. Available for all flat roof design styles, and achieves Secured By Design accreditation.

Glazing

Other glazing options are available, including solar control, self-clean and satin obscure glass.

Powered Opening

Perfect for modern homes, powered opening lights are controlled by remote controls, requiring no manual intervention. Rectangular & Square lights only.

Manual Opening

Excellent for areas that require extra ventilation such as hallways, manual opening gives the option of raising the glass to let air in. Rectangular & Square lights only.

GOOD TO KNOW...

- Flat Roof Lights are intended for low pitched roofs.
- The rooflight can accommodate being installed on an upstand pitch of between 2-4° dependant on overall size. Refer to installation guidelines.
- Lanterns are ordered to external timber upstand (ETU) sizes. See guides for further guidance.



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